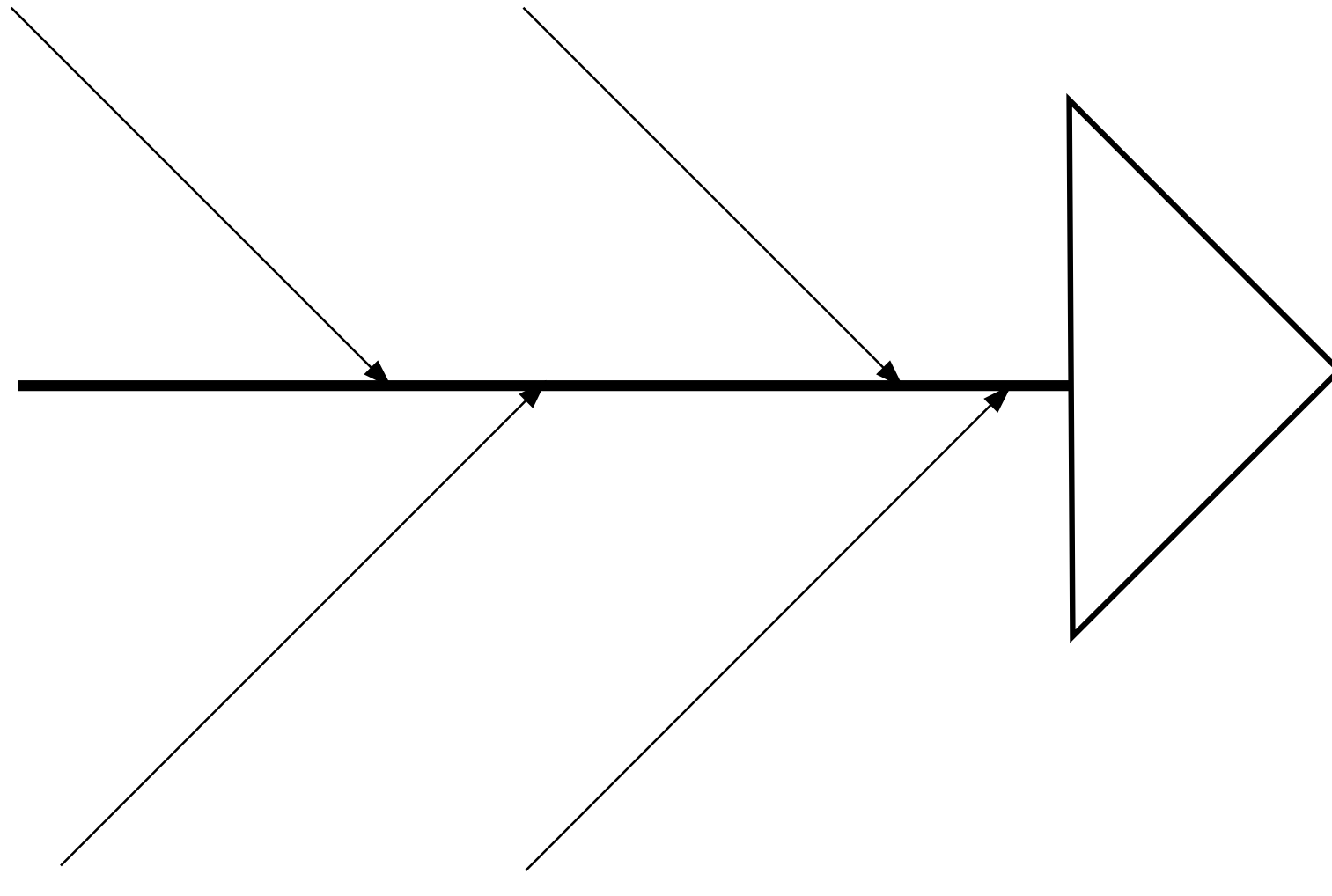




The purpose of this exercise is to establish causes and effects, not necessarily solutions.

Cause

Effect



You may want to (but do not have to) use the 4Ps for this exercise: People, Plant/Place, Policies, Procedures